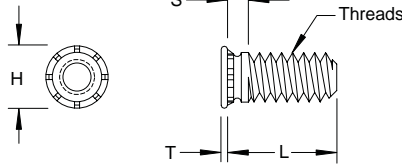


## SF - Studs

Self-Clinching, Flush-Head, Large Head  
Inch

Sample Part Number

SFST - 1032 - .500 - Z  
Series/ Thread Length Finish  
Material Code

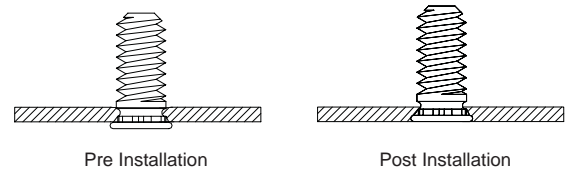


Thread	Thread Code	Sheet Thickness MIN	Hole Size in Sheet +.005/-.000	H ±.01	S MAX	T MAX	Hole in Attached Point MAX	Dist. Hole C/L to Edge MIN
10 - 32	1032	.040	.190	.357	.102	.048	.280	.360
1/4 - 10	0420	.040	.250	.462	.118	.060	.340	.470
5/16 - 18	0518	.060	.312	.586	.133	.083	.402	.560

Custom sizes available.

(L) Length ±.015							
.500	.750	1.00	1.25	1.50	1.75	2.00	

Material	Description	Finish	Description
ST	Carbon Steel	Z	Zinc Clear
SS	300 Series Stainless Steel	P	Passivate
S4	400 Series Stainless Steel	P	Passivate



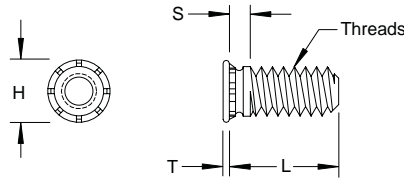
All Dimensions are in Inches

## SF - Studs

Self-Clinching, Flush-Head, Large Head  
Metric

Sample Part Number

SFST - M6 - 15 - Z  
Series/ Thread Length Finish  
Material Code

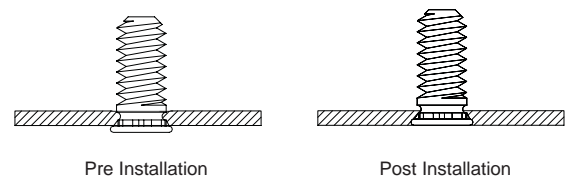


Thread	Thread Code	Sheet Thickness MIN	Hole Size in Sheet +0.13	H ±0.25	S MAX	T MAX	Hole in Attached Point MAX	Dist. Hole C/L to Edge MIN
M5 x 0.8	M5	1	5	9.6	2.6	1.35	7.3	10
M6 x 1	M6	1	6	11.35	2.8	1.52	8.3	11.5
M8 x 1.25	M8	1.5	8	15.3	3.3	2.13	10.3	14.5

Custom sizes available.

(L) Length (mm) ±0.4							
15	20	25	30	35	40	50	

Material	Description	Finish	Description
ST	Carbon Steel	Z	Zinc Clear
SS	300 Series Stainless Steel	P	Passivate
S4	400 Series Stainless Steel	P	Passivate



All Dimensions are in Metric