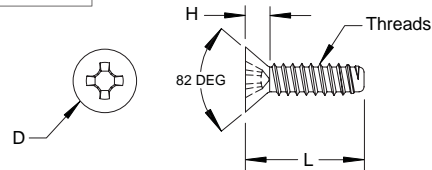


Sheet Metal Screw, Thread Forming

82 Deg Flat Head
Inch - Type B

Sample Part Number

#6 - 20 x 7/8 PH - FL - B - STL - Z
Thread Length Drive Series Material Finish



Thread	H Height	D Head Diameter	Drive Size Cross Recess
2 - 32	.051	.172 / .147	1
4 - 24	.067	.225 / .195	1
6 - 20	.083	.279 / .244	2
8 - 18	.100	.332 / .292	2
10 - 16	.116	.385 / .340	2
1/4 - 14	.153	.507 / .452	3



Custom sizes available.

Length	L
3/16	.187 / .167
1/4	.250 / .230
5/16	.313 / .293
3/8	.375 / .355
7/16	.438 / .418
1/2	.500 / .480
9/16	.563 / .533
5/8	.625 / .595
3/4	.750 / .720
7/8	.875 / .845
1	1.000 / .970
1.25	1.250 / 1.190
1.5	1.500 / 1.440
1.75	1.750 / 1.690
2	2.000 / 1.940

Material	Description
STL	Low Carbon Steel
SS	18 - 8 Stainless Steel

Finish	Description
Z - BLK	Zinc Black
Z	Zinc Clear

Other finishes available.

Drive	Description
 PH	Cross Recess
 SL	Slotted

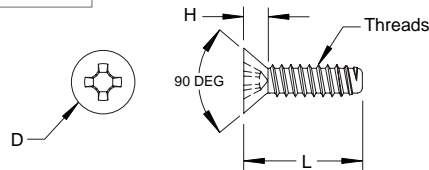
Sheet Metal Screw, Thread Forming

90 Deg Flat Head
Metric - Type B

Sample Part Number

M2.2 x 4.5MM PH - FL - B - STL - Z
Thread Length Drive Series Material Finish

ISO 1482



Thread	H Height REF	D Head Diameter	Drive Size	
			Cross * Recess	6 - Lobe
M2.2 x 0.8	1.1	3.8 / 3.5	0	T6
M2.9 x 1	1.7	5.5 / 5.2	1	T10
M3.5 x 1.3	2.35	7.3 / 6.9	2	T15
M4.2 x 1.4	2.6	8.4 / 8	2	T20
M4.8 x 1.6	2.8	9.3 / 8.9	2	T25
M5.5 x 1.8	3	10.3 / 9.9	3	T25
M6.3 x 1.8	3.15	11.3 / 10.9	3	T30
M8 x 2.1	4.65	15.8 / 15.4	4	T40
M9.5 x 2.1	5.25	18.3 / 17.8	4	T50




Custom sizes available.

Length	L
4.5	5.5 / 3.7
6.5	7.3 / 5.7
9.5	10.3 / 8.7
13	13.8 / 12.2
16	16.8 / 15.2
19	19.8 / 18.2
22	22.8 / 21.2
25	25.8 / 24.2
32	33.3 / 30.7
38	39.3 / 36.7
45	46.3 / 43.7
50	51.3 / 48.7

Material	Description
STL	Low Carbon Steel
SS	18 - 8 Stainless Steel

Finish	Description
Z - BLK	Zinc Black
Z	Zinc Clear

Other finishes available.

Drive	Description
 PH	Cross Recess
 PZ *	Pozi
 TX	6 - Lobe

* Same size for POZI Drive